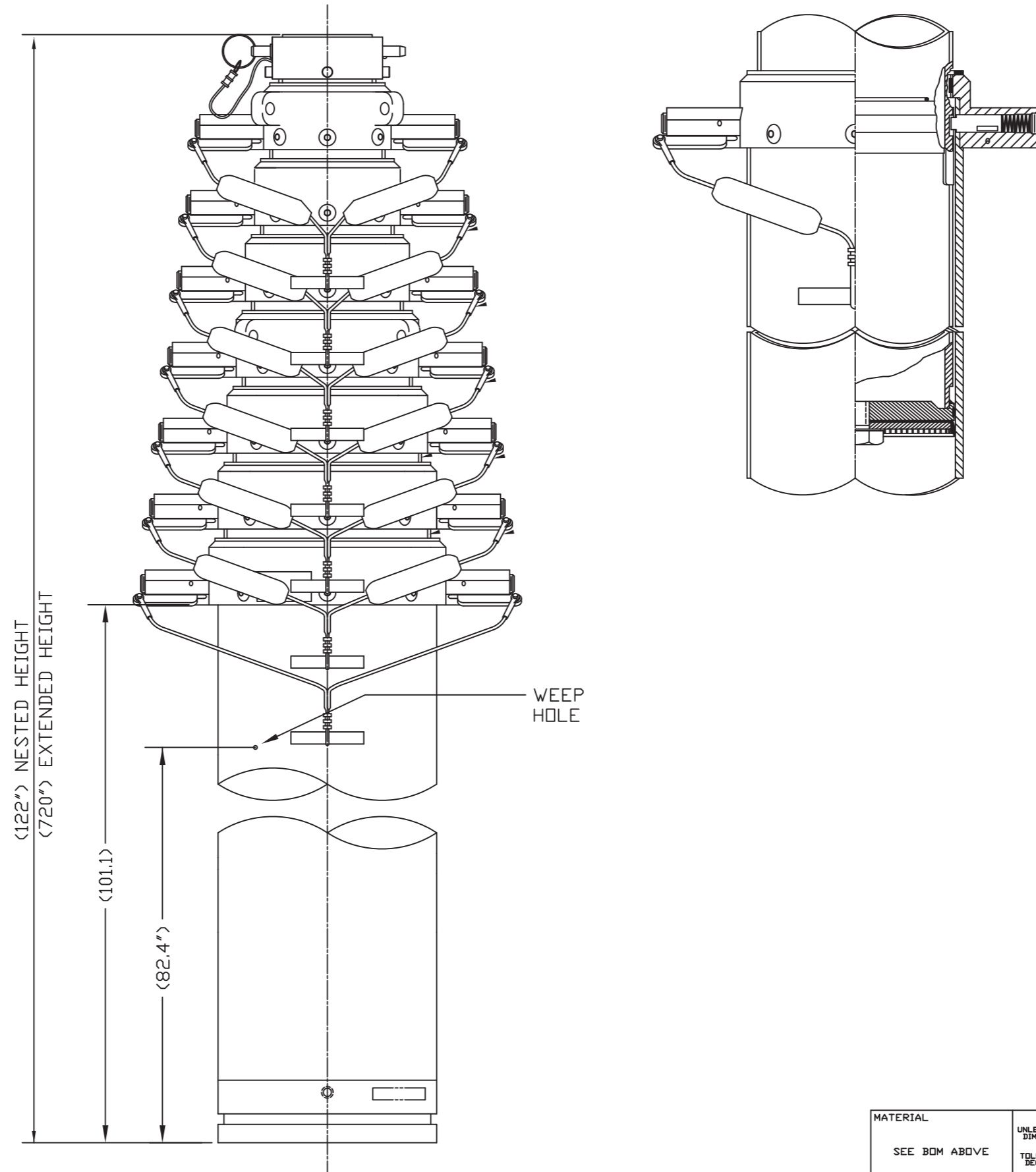



REVISIONS				
ECN	REV	DESCRIPTION	DATE	BY/APPVL
8153	E	CHANGED TOP TUBE STOP & MORE	5/9/06	MSmith
8302	F	REMOVE B-6145 FROM NOTE 9	7/20/06	KN/
9367	G	CHANGED P/N FOR ITEM 79	12/17/08	PCD/



MATERIAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SHALL NOT BE USED OR REPRODUCED OR ITS CONTENTS DISCLOSED IN WHOLE OR IN PART, WITHOUT THE PRIOR WRITTEN CONSENT OF THE WILL-BURT COMPANY.		 AN EMPLOYEE OWNED COMPANY ORRVILLE, OHIO	
SEE BOM ABOVE	TOLERANCES ON DECIMALS 0 = ± 00 = ± 000 = ± FRACTIONS ±	ANGLES ± 1/2°	SIGNATURE DR. BY DMW 10-20-98 CK. BY DMW 10-21-98 APP. BY SB 10-21-98		NEXT ASS'Y DESC. PNM 10-60 HDL CE
FINISH	BREAK ALL SHARP CORNERS 125° ON ALL MACHINED SURFACES	SCALE -	SIZE DWG. No. B B-1617	906051	SHEET 1 OF 1