



REVISION HISTORY				
ECN	REV	DESCRIPTION	DATE	APPROVED
10200	J	Added Assembly 4484102, 4484103	8/27/2010	CJM/
12053	K	RESTRUCTURED BOM	3/5/2014	RCC

BOM			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	REFERENCE	VRT MAST L.D. 5.4-17 IWM (914431)
2	1	4742507	RCP ASSEMBLY NS VERTICAL
3	1	4574607	OPT 4 LIGHT, 4000W (4-1000 220VAC) WHT
4	1	4548201	O-RING, BUNA AS568A244
5	1	4356901	FOAM INSERTS AND CARTON KIT
6	1	4267401	NS CHIEF VERTICAL ACCESSORY KIT
7	1	WD-43437	Wiring Diagram (Not Shown)
8	1	TP-4724901	MANUAL (Not Shown)

**UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.**
 TOLERANCES ON DECIMALS ANGLES
 0 = ± 0.030 ± 1°
 00 = ± 0.020
 000 = ± 0.015

1. ALL INSIDE EDGES TO HAVE
.005" TO .035" FILLETS.
 2. ALL OUTSIDE EDGES TO HAVE
.005" TO .015" CHAMFER OR RADIUS.
 125° ON ALL MACHINED SURFACES

APPROX. WT:93.0 lbmass

THIRD ANGLE PROJECTION



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 WILL-BURT ORRVILLE, OH

TITLE
VRT-4000-4 OPT-220V

APPROVALS	DATE
DRAWN RCC	8/27/2010
CHECKED	

SIZE	DWG NO	REV
B	720063090	K
PN:	720063090	SHEET 1 OF 1